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(Donaldson,1996; Komeili et al.,2005;
Rynolds et al., 2000)

(Yuan et al., 2003 ; Hanc & Pumphrey ,1984
Hoffman ,1997; Martin & Miller ,1983 ; Shalheret et
al.,1983; Hegney & Ebrahimipak and Pazira, 2009)

(Jolyni and Alavishari, 2006; Hassanpana and
Hossen Zade, 2003; Meshken et al.,2003; Sobhani et al.,
.2003)

(Rahimian and Banaian,
1998)

(Hassanpana and Hossen Zade, 2003; Meshkini et al.,
2003; Sobhani et al., 2003; Wright & Stark, 1990; Shock
et al., 2000; Lynch et al.,1995, Eldredge,1996;

.(Ebrahimipak, 2010; Carlson et al 2003)

(Komeili et
al.,2005; Debak et al., 1996; Fischer,1979).

(Richards
et al., 2001; Rajaram et al.,1995)

(Machado et al.,1993)

*   nebrahimipak@yahoo.com :

Karafyllidis et al.,1996)

(Eldredge et al.,1996; Robins &

.Dommingo, 1996)

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.(Hang et al., 1986; Miller & Martin, 1987;Ebrahimipak & Pazira2009)

(Karafyllidis

.et al., 1996; Robins & Domingo, 1996)

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(Bakhshode, 2001)

.(Charaz et al.,1992; Matanga et al., 1977)

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.(Carvallo et al., 1997; Benli and Kodal, 2003)

.(Carvallo et al, 1997)

(2007) Sharefan

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(2004) Ishtiag and Muhamad .

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(2002) Florencio et al.

(2004)Wang and Zhoa

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(1990) Ludlow and Muchow

(1997) Mainuddin et al. .

LINDO

Raju and .

(1999)Kumar

(2001) Benli et al. .

Reca .

(2001) et al.

(1998) Kumar et al..

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(Manocchi and Mecarelli,

.1994; Benli et al., 2001 ; Doorenbos and Kassam, 1979)

:(1997) Carvallo et al. :

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$$\max u = \sum_{i=1}^{n} \sum_{j=1}^{m} (P_j A_{ij}\ y_{ij} - c_{ij}\ A_{ij})$$

:A   :P   :U

:i   :C   :y

n   m   J

:(Elamami et al., 2001) ISAREG,   :

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ISAREG

.   ISAREG   .

.   .(Rodrigues et al., 2001)

$$\max \ z = \sum_{j=1}^{n} c_i x_i \qquad (\ )$$

:C_i   :X _i   z:

(1998) Nagaraju et al.   :

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$$\max \ NR = \sum_{k=1}^{nc} (sp_k y_k - C_k) A_k \qquad (\ )$$

:SP_k   :NR

) K   :C_k

.   :_kNS   : A_k (

:y_k

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(   )E_2 (   ) E_1 (   ) E_0

.   (   ) E_4   (   ) E_3

:T_1

.   Spss   Mintap   :T_3   :T_2

(   ) E_0

(   ) E_3 (   ) E_2 (   ) E_1

(   ) E_4

:T_4   :T   :T_2   :T_1

.   :T_6   :T_5

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: (**Dynamic Programming**)

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: (Jolyni and Alavishari, 2006; Hassanpana and Hossen Zade, 2003; Meshken et al.,2003; Sobhani et al., 2003) .

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/ .(Karafyllidis et al., 1996; Robins & Domingo, 1996)

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			E_0
/			E_1
/			E_2
/			E_3
/			E_4
			E_0
			E_1
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			E_3
			E_4
			E_0
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. (Komeili et al.,2005; Debak et al., 1996; Fischer, 1979Richards etal.,2001; Rajaram et al., 1995; Machado et al.,1993) / / .

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					E_0
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	/				E_3
					E_4

$I(w) = \sum_{i=1}^{6} aiwi^2 + \sum_{i=1}^{6} b_1 w_i + \sum_{i=1}^{6} ci$			$c(w) = \sum_{i=1}^{6} aiwi^2 + \sum_{i=1}^{6} b_1 w_i + \sum_{i=1}^{6} ci$			$y(w) = \sum_{i=1}^{6} aiwi^2 + \sum_{i=1}^{6} b_1 w_i + \sum_{i=1}^{6} ci$			
c	b	a	c	b	a	c	b	a	
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$I(w) = \sum_{i=1}^{3} a_i w_i^2 + \sum_{i=1}^{3} b_i w_i + \sum_{i=1}^{3} ci$			$C(w) = \sum_{i=1}^{3} a_i w_i^2 + \sum_{i=1}^{3} b_i w_i + \sum_{i=1}^{3} ci$			$y(w) = \sum_{i=1}^{3} a_i w_i^2 + \sum_{i=1}^{3} b_i w_i + \sum_{i=1}^{3} ci$			
c	b	a	c	b	a	c	b	a	
		/			/		/	/	
		/			/		/	/	
		/		/	/		/	/	

$Maxu_2 = [(-1/926(w)^2 + 31447(w) - 89572445) - (-/0398(w)^2 + 898(w) + 970067 1)]$

(Non Linear :

(NIP) Programming)

$Maxu_3 = [(-/740(w)^2 + 12884(w) - 20412290) - (-/096(w)^2 + 1641/9(w) + 7218780]$

. (NLP)

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$$MaxU = \sum_{i=1}^{n} I(w_i) - C(w_i) \longleftrightarrow MaxU = [P_c \sum_{i=1}^{n} y(w_i) - c(w_i)]$$

y w C :U

p I

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$\max u_1 = [(-2/42(w)^2 + 27818/1(w) - 70083724) - (/0263(w)^2 - 191/08(w) + 3325488/3)]$

:

$\max u_2 = [(-2/85(w)^2 + 30776/2(w) - 74503986) - (-/0220(w)^2 + 295/5 + 2103566)]$

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$\max u_3 = [(-2/11(w)^2 + 21669(w) - 47772089) - (-/0164(w)^2 + 226(w) + 2308245/8)]$

Florencio et al.

. (1999)Raju and Kumar (2002)

$\max u_4 = [(-1/5(w)^2 + 15574/8(w) - 32551672) - (-/0116 1(w)^2 + 177/8(w) + 2427926/4)]$

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$\max u_5 = [(-0/895(w)^2 + 8802/5(w) - 13633852) - (-0/00693(w)^2 + 125/34(w) + 2574389/3)]$

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$Maxu_1 = [(-2/76(w)^2 + 47427/9(w) - 160365160) - [-/205(w)^2 + 3359/41(w) + 573924/1]$

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$$MaxN = [((-1/5(w)^2 + 15574/8(w) - 32551672)$$
$$+ (-2/764(w)^2 + 47427/9(w) - 16036516)) -$$
$$((-/0263(w)^2 - 191/08(w) + 3325488/3) +$$
$$(-/205(w)^2 + 3359.4(w) + 573934.1)]$$

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$$MaxN = [((-/895\ (w)^2 + 8802\ /5(w) - 13633852\ ) +$$
$$(-1/926\ (w)^2 + 31447\ (w) - 89572445\ ) -$$
$$((-/01161\ (w)^2 + 177\ /8(w) +$$
$$2427926\ /4) + (-/0398\ (w)^2 + 898\ (w) + 9700671\ ))$$

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$$MaxN = [((-2/42\ (w)^2 + 27818\ /1(w) - 70083724\ )$$
$$+ (-/740\ (w)^2 + 12884\ (w) - 20412290\ )) -$$
$$((/0263\ (w)^2 - 191\ /08\ (w) + 3325488\ /3) +$$
$$(-/096\ (w)^2 + 1641\ /9(w) - 7218780\ )]$$

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(2004) Ishtiag and Muhamad (2007) Nimah

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